

## ABSTRACT

A frame 1 is formed of an outer chord 2 of T-shaped section having an extension 4 extending inwardly, and an inner chord 3 having a flat portion 5 abutting against the extension 4 of the outer chord 2. The extension 4 of the outer chord 2 and the flat portion 5 of the inner chord 3 are friction stir welded together with one abutted against the other.